

1. Identification
Product identifier PENNCHEMTM POWDER

Other means of identification None.

Recommended use Not available.

Recommended restrictions None known.

Manufacturer/Importer/Supplier/Distributor information
Company Name Armor Limited, Inc.
Address 2410 US-15 South, Sumter, SC 29150

After hours telephone number 1-877-982-7667

Normal work hours telephone number 1-877-982-7667

Website www.armor-inc.com
E-mail customerservice@armor-inc.com

Emergency 24-hour telephone number CHEMTREC North America: +1-800-424-9300, International: +1-703-527-3887

Information on operation hours 8:00 a.m. to 5:00 p.m.

2. Hazard(s) identification
Hazards for the product as sold
Physical hazards Not classified.

Health hazards

Sensitization, skin	Category 1
Carcinogenicity	Category 1
Reproductive toxicity	Category 1
Specific target organ toxicity, repeated exposure	Category 1 (lungs)

Environmental hazards Not classified.

OSHA defined hazards Not classified.

Label elements

Signal word Danger

Hazard statement May cause cancer. May cause an allergic skin reaction. May damage fertility or the unborn child. Causes damage to organs through prolonged or repeated exposure.

Precautionary statement
Prevention Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Wear protective gloves/protective clothing/eye protection/face protection. Wash thoroughly after handling. Do not eat, drink or smoke when using this product. Avoid breathing dust/fume/gas/mist/vapors/spray. Contaminated work clothing must not be allowed out of the workplace.

Response IF ON SKIN: Wash with plenty of soap and water. If skin irritation or rash occurs: Get medical advice/attention. IF exposed or concerned: Get medical advice/attention. Specific treatment see Section 4 of this SDS. Wash contaminated clothing before reuse. Get medical advice/attention if you feel unwell.

Storage	Store locked up.
Disposal	Dispose of contents/container in accordance with local/regional/national/international regulations.
Hazard(s) not otherwise classified (HNOC)	None known.
Supplemental information	None.

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS No./Unique ID	%
QUARTZ		14808-60-7	60 - 65
DIBENZOYL PEROXIDE		94-36-0	< 1
DICYCLOHEXYL PHTHALATE		84-61-7	< 1

4. First-aid measures

Inhalation	Move to fresh air. If breathing is difficult, give oxygen. If not breathing, give artificial respiration or give oxygen by trained personnel. Get medical attention.
Skin contact	In case of contact, immediately flush skin with plenty of water for at least 15 minutes while removing contaminated clothing and shoes. Get medical attention if symptoms occur. Wash contaminated clothing before reuse.
Eye contact	In case of contact, immediately flush eyes with large amounts of water, continuing to flush for 15 minutes. Get medical attention.
Ingestion	Rinse mouth. Never give anything by mouth to a victim who is unconscious or is having convulsions. Do not induce vomiting without advice from poison control center. Get medical attention.
Most important symptoms/effects, acute and delayed	Dusts may irritate the respiratory tract, skin and eyes. Coughing. May cause an allergic skin reaction. Prolonged exposure may cause chronic effects.
Indication of immediate medical attention and special treatment needed	Provide general supportive measures and treat symptomatically. In case of shortness of breath, give oxygen. Keep victim warm. Keep victim under observation. Symptoms may be delayed.
General information	If you feel unwell, seek medical advice (show the label where possible). Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Keep victim under observation. Keep victim warm. IF exposed or concerned: Get medical advice/attention.

5. Fire-fighting measures

Suitable extinguishing media	Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as this will spread the fire.
Specific hazards arising from the chemical	During fire, gases hazardous to health may be formed.
Special protective equipment and precautions for firefighters	Firefighters must use standard protective equipment including flame retardant coat, helmet with face shield, gloves, rubber boots, and in enclosed spaces, SCBA.
Fire fighting equipment/instructions	In the event of fire, cool tanks with water spray.
Specific methods	Use standard firefighting procedures and consider the hazards of other involved materials.
General fire hazards	No unusual fire or explosion hazards noted.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures	Keep unnecessary personnel away. Wear appropriate protective equipment and clothing during clean-up. Do not breathe mist/vapors. Do not touch or walk through spilled material. Ventilate closed spaces before entering them. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. ELIMINATE all ignition sources (no smoking, flares, sparks or flames in immediate area). Keep people away from and upwind of spill/leak. For personal protection, see section 8 of the SDS. Local authorities should be advised if significant spillages cannot be contained.
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Methods and materials for containment and cleaning up

Avoid dust formation.

Large Spills: Dike the spilled material, where this is possible. Remove with vacuum trucks or pump to storage/salvage vessels.

Small Spills: Sweep up or gather material and place in appropriate container for disposal. Following product recovery, flush area with water.

Never return spills to original containers for re-use.

Environmental precautions

Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage**Precautions for safe handling**

Eliminate all sources of ignition. Use only with adequate ventilation. Do not breathe dust. Do not get in eyes, on skin, on clothing. Wear appropriate personal protective equipment. Prevent dust accumulation to minimize explosion hazard. Use non-sparking tools and explosion-proof equipment. Good personal hygiene is necessary. Wash hands and contaminated areas with water and soap before leaving the work site. Shower after work. Wash contaminated clothing before reuse. Take precautionary measures against static discharges. Observe good industrial hygiene practices. Avoid release to the environment.

Conditions for safe storage, including any incompatibilities

Keep container tightly closed. Keep out of reach of children. Store in a cool, dry place. Use care in handling/storage.

8. Exposure controls/personal protection**Occupational exposure limits**

The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

US. OSHA Table Z-1 Permissible Exposure Limits (PEL) for Air Contaminants (29 CFR 1910.1000)

Components	Type	Value	Form
DIBENZOYL PEROXIDE (CAS 94-36-0)	PEL	5 mg/m3	
QUARTZ (CAS 14808-60-7)	PEL	0.05 mg/m3	Respirable dust.

US. OSHA Table Z-3 Permissible Exposure Limits (PEL) for Mineral Dusts (29 CFR 1910.1000)

Components	Type	Value	Form
QUARTZ (CAS 14808-60-7)	TWA	0.1 mg/m3	Respirable.
		2.4 mppcf	Respirable.

US. ACGIH Threshold Limit Values (TLV)

Components	Type	Value	Form
DIBENZOYL PEROXIDE (CAS 94-36-0)	TWA	5 mg/m3	
QUARTZ (CAS 14808-60-7)	TWA	0.025 mg/m3	Respirable fraction.

NIOSH. Immediately Dangerous to Life or Health (IDLH) Values, as amended

Components	Type	Value
DIBENZOYL PEROXIDE (CAS 94-36-0)	IDLH	1500 mg/m3
QUARTZ (CAS 14808-60-7)	IDLH	50 mg/m3

US. NIOSH: Pocket Guide to Chemical Hazards Recommended Exposure Limits (REL)

Components	Type	Value	Form
DIBENZOYL PEROXIDE (CAS 94-36-0)	TWA	5 mg/m3	
QUARTZ (CAS 14808-60-7)	TWA	0.05 mg/m3	Respirable dust.

Biological limit values

No biological exposure limits noted for the ingredient(s).

Appropriate engineering controls

Provide adequate ventilation, including appropriate local extraction, to ensure that the defined occupational exposure limit is not exceeded.

Individual protection measures, such as personal protective equipment**Eye/face protection**

Goggles/face shield are recommended.

Skin protection	
Hand protection	Wear appropriate chemical resistant gloves.
Other	Use of an impervious apron is recommended. Wear appropriate clothing to prevent any possibility of skin contact with solutions containing 10% or more of this chemical.
Respiratory protection	When workers are facing concentrations above the exposure limit they must use appropriate certified respirators.
Thermal hazards	Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

Physical state	Solid.
Form	Powder.
Color	Not available.
Odor	Not available.
Melting point/freezing point	Not available.
Boiling point or initial boiling point and boiling range	Not available.
Flammability	Not applicable.
Upper/lower flammability or explosive limits	
Explosive limit - lower (%)	Not available.
Explosive limit - upper (%)	Not available.
Flash point	Not available.
Auto-ignition temperature	Not available.
Decomposition temperature	Not available.
pH	Not available.
Kinematic viscosity	Not available.
Solubility	
Solubility (water)	Insoluble
Partition coefficient (n-octanol/water)	Not available.
Vapor pressure	Not available.
Density and/or relative density	Not available.
Vapor density	Not available.
Particle characteristics	Not available.
Other information	
Explosive properties	Not explosive.
Oxidizing properties	Not oxidizing.

10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	No dangerous reaction known under conditions of normal use.
Conditions to avoid	None under normal conditions.
Incompatible materials	Strong bases. Strong oxidizing agents.
Hazardous decomposition products	Oxides of silicon.

11. Toxicological information

Information on likely routes of exposure

Inhalation	May cause cancer by inhalation. Inhalation of dusts may cause respiratory irritation. Prolonged inhalation may be harmful.
Skin contact	May cause an allergic skin reaction.
Eye contact	Dust may irritate the eyes.
Ingestion	Expected to be a low ingestion hazard.

Symptoms related to the physical, chemical and toxicological characteristics Dusts may irritate the respiratory tract, skin and eyes. Coughing. May cause an allergic skin reaction. Lungs.

Information on toxicological effects

Acute toxicity Not known.

Components	Species	Test Results
QUARTZ (CAS 14808-60-7)		
Acute		
Oral	Rat	> 5000 mg/kg

* Estimates for product may be based on additional component data not shown.

Skin corrosion/irritation Prolonged skin contact may cause temporary irritation.

Serious eye damage/eye irritation May be irritating to eyes.

Respiratory or skin sensitization

Respiratory sensitization Not a respiratory sensitizer.

Skin sensitization May cause allergic skin disorders in sensitive individuals.

Germ cell mutagenicity No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

Carcinogenicity May cause cancer.

IARC Monographs. Overall Evaluation of Carcinogenicity

DIBENZOYL PEROXIDE (CAS 94-36-0) 3 Not classifiable as to carcinogenicity to humans.

QUARTZ (CAS 14808-60-7) 1 Carcinogenic to humans.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

QUARTZ (CAS 14808-60-7) Cancer

US. National Toxicology Program (NTP) Report on Carcinogens

QUARTZ (CAS 14808-60-7) Known To Be Human Carcinogen.

Reproductive toxicity Not classified.

Specific target organ toxicity - single exposure Not classified.

Specific target organ toxicity - repeated exposure Causes damage to organs (lungs) through prolonged or repeated exposure. Lungs.

Aspiration hazard Not an aspiration hazard.

Chronic effects Prolonged inhalation may be harmful. Prolonged exposure may cause chronic effects.

Further information This product has no known adverse effect on human health.

12. Ecological information

Ecotoxicity Not expected to be harmful to aquatic organisms.

Persistence and degradability No data is available on the degradability of any ingredients in the mixture.

Bioaccumulative potential

Partition coefficient n-octanol / water (log Kow)

DIBENZOYL PEROXIDE 3.46

Partition coefficient n-octanol / water (log Kow)

DICYCLOHEXYL PHTHALATE

6.2

Mobility in soil No data available.**Other adverse effects** No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.**13. Disposal considerations****Disposal instructions** Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Do not discharge into drains, water courses or onto the ground. Dispose of contents/container in accordance with local/regional/national/international regulations.**Local disposal regulations** Dispose in accordance with all applicable regulations.**Hazardous waste code** The waste code should be assigned in discussion between the user, the producer and the waste disposal company.**Waste from residues / unused products** Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions). Avoid discharge into water courses or onto the ground.**Contaminated packaging** Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.**14. Transport information****DOT**

Not regulated as dangerous goods.

IATA

Not regulated as dangerous goods.

IMDG

Not regulated as dangerous goods.

Transport in bulk according to IMO instruments Not established.**15. Regulatory information****US federal regulations** All components are on the U.S. EPA TSCA Inventory List. This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.**Toxic Substances Control Act (TSCA)** One or more components of the mixture are not on the TSCA 8(b) inventory or are designated "inactive".**TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)**

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

DICYCLOHEXYL PHTHALATE (CAS 84-61-7)

SARA 304 Emergency release notification

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

QUARTZ (CAS 14808-60-7)

Cancer
lung effects
immune system effects
kidney effects**Superfund Amendments and Reauthorization Act of 1986 (SARA)****SARA 302 Extremely hazardous substance**

Not listed.

SARA 311/312 Hazardous chemical Yes**Classified hazard categories** Respiratory or skin sensitization
Carcinogenicity
Reproductive toxicity
Specific target organ toxicity (single or repeated exposure)

SARA 313 (TRI reporting)

Not regulated.

Other federal regulations**Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List**

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act (SDWA) Not regulated.**US state regulations**

WARNING: This product contains a chemical known to the State of California to cause cancer.

US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))

DICYCLOHEXYL PHTHALATE (CAS 84-61-7)

QUARTZ (CAS 14808-60-7)

California Proposition 65**WARNING:** This product can expose you to chemicals including QUARTZ, which is known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov.**California Proposition 65 - CRT: Listed date/Carcinogenic substance**

QUARTZ (CAS 14808-60-7)

Listed: October 1, 1988

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Industrial Chemicals (AICIS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	Yes
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
Taiwan	Taiwan Chemical Substance Inventory (TCSI)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision**Issue date** 02-27-2025**Revision date** 11-21-2025**Version #** 02**Further information** HMIS® is a registered trade and service mark of the NPCA.

References

- ACGIH
- ACGIH Documentation of the Threshold Limit Values and Biological Exposure Indices
- EPA: AQUIRE database
- HSDB® - Hazardous Substances Data Bank
- IARC Monographs. Overall Evaluation of Carcinogenicity
- National Toxicology Program (NTP) Report on Carcinogens
- NLM: Hazardous Substances Data Base
- US. IARC Monographs on Occupational Exposures to Chemical Agents

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. Ergon Armor cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information in the sheet was written based on the best knowledge and experience currently available.