

1. Identification

Product identifier	NOVOCOATTM SC3300 NOVOLAC EPOXY LINING PART B
Other means of identification	None.
Recommended use	Not available.
Recommended restrictions	None known.
Manufacturer/Importer/Supplier/Distributor information	
Company Name	Armor Limited, Inc.
Address	2410 US-15 South, Sumter, SC 29150
After hours telephone number	1-877-982-7667
Normal work hours telephone number	1-877-982-7667
Website	www.armor-inc.com
E-mail	customerservice@armor-inc.com
Emergency 24-hour telephone number	CHEMTREC North America: +1-800-424-9300, International: +1-703-527-3887
Information on operation hours	8:00 a.m. to 5:00 p.m.

2. Hazard(s) identification

Physical hazards	Not classified.	
Health hazards	Acute toxicity, dermal	Category 4
	Skin corrosion/irritation	Category 2
	Serious eye damage/eye irritation	Category 2
	Sensitization, skin	Category 1
Environmental hazards	Not classified.	
OSHA defined hazards	Not classified.	

Label elements**Signal word** Warning**Hazard statement** Harmful in contact with skin. Causes skin irritation. May cause an allergic skin reaction. Causes serious eye irritation.**Precautionary statement****Prevention** Avoid breathing dust/fume/gas/mist/vapors/spray. Wear protective gloves/protective clothing. Wear eye/face protection. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment.**Response** IF ON SKIN: Wash with plenty of soap and water. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Take off contaminated clothing and wash before reuse. If eye irritation persists: Get medical advice/attention. If skin irritation or rash occurs: Get medical advice/attention. Call a POISON CENTER or doctor/physician if you feel unwell. Specific treatment see Section 4 of this SDS. Collect spillage.**Storage** Store away from incompatible materials.**Disposal** Dispose of contents/container in accordance with local/regional/national/international regulations.**Hazard(s) not otherwise classified (HNOC)** None known.

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
BENZYL ALCOHOL		100-51-6	15 - 25
[3-(AMINOMETHYL)PHENYL]METHANAMINE		1477-55-0	10 - 20
[(DIMETHYLAMINO)METHYL]PHENOL		25338-55-0	0 - 5
CYCLOHEXANAMINE, 4,4'-METHYLENEBIS-		1761-71-3	0 - 5
			21.42

4. First-aid measures

Inhalation

Remove victim to fresh air and keep at rest in a position comfortable for breathing. Oxygen or artificial respiration if needed. Do not use mouth-to-mouth method if victim inhaled the substance. Induce artificial respiration with the aid of a pocket mask equipped with a one-way valve or other proper respiratory medical device. Call a physician or poison control center immediately.

Skin contact

Remove contaminated clothing immediately and wash skin with soap and water. Call a physician or poison control center immediately. Chemical burns must be treated by a physician. For minor skin contact, avoid spreading material on unaffected skin. Wash contaminated clothing before reuse. Wash clothing separately before reuse.

Eye contact

Immediately flush eyes with plenty of water for at least 15 minutes. If a contact lens is present, DO NOT delay irrigation or attempt to remove the lens. Continue rinsing. Call a physician or poison control center immediately.

Ingestion

Call a physician or poison control center immediately. If swallowed, rinse mouth with water (only if the person is conscious). Never give anything by mouth to a victim who is unconscious or is having convulsions. Do not induce vomiting. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs. Do not use mouth-to-mouth method if victim ingested the substance. Induce artificial respiration with the aid of a pocket mask equipped with a one-way valve or other proper respiratory medical device.

Most important symptoms/effects, acute and delayed

Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result. May cause an allergic skin reaction. Dermatitis. Rash.

Indication of immediate medical attention and special treatment needed

Provide general supportive measures and treat symptomatically. Keep victim under observation. Symptoms may be delayed.

General information

Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance.

5. Fire-fighting measures

Suitable extinguishing media

Water fog. Alcohol foam. Foam. Dry chemical powder. Carbon dioxide (CO₂).

Unsuitable extinguishing media

Water. Do not use water jet as an extinguisher, as this will spread the fire.

Specific hazards arising from the chemical

Fire may produce irritating, corrosive and/or toxic gases.

Special protective equipment and precautions for firefighters

Wear full protective clothing, including helmet, self-contained positive pressure or pressure demand breathing apparatus, protective clothing and face mask.

Fire fighting equipment/instructions

In the event of fire, cool tanks with water spray. Use water spray to cool unopened containers. Cool containers exposed to flames with water until well after the fire is out. Water runoff can cause environmental damage.

Specific methods

In the event of fire, cool tanks with water spray. Use water spray to cool unopened containers.

General fire hazards

No unusual fire or explosion hazards noted.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Do not breathe the mist or vapor. Fully encapsulating, vapor protective clothing should be worn for spills and leaks with no fire. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ventilate closed spaces before entering them. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

Methods and materials for containment and cleaning up

Extinguish all flames in the vicinity. This product is miscible in water.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Cover with plastic sheet to prevent spreading. Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. Prevent entry into waterways, sewer, basements or confined areas. Following product recovery, flush area with water.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills in original containers for re-use.

Environmental precautions

Prevent further leakage or spillage if safe to do so. Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage

Precautions for safe handling

Do not handle until all safety precautions have been read and understood. Do not get this material in contact with eyes. When using do not eat or drink. Do not get this material in contact with skin. Do not taste or swallow. Avoid prolonged exposure. Use personal protective equipment as required. Do not get this material on clothing. Observe good industrial hygiene practices. Do not breathe dust/fume/gas/mist/vapors/spray. Wash hands thoroughly after handling.

Conditions for safe storage, including any incompatibilities

Store locked up. Keep away from food, drink and animal feedingstuffs.

8. Exposure controls/personal protection

Occupational exposure limits

US. ACGIH Threshold Limit Values

Components	Type	Value
[3-(AMINOMETHYL)PHENYL]METHANAMINE (CAS 1477-55-0)	Ceiling	0.018 ppm

US. NIOSH: Pocket Guide to Chemical Hazards

Components	Type	Value
[3-(AMINOMETHYL)PHENYL]METHANAMINE (CAS 1477-55-0)	Ceiling	0.1 mg/m ³

US. Workplace Environmental Exposure Level (WEEL) Guides

Components	Type	Value
BENZYL ALCOHOL (CAS 100-51-6)	TWA	44.2 mg/m ³
		10 ppm

Biological limit values

No biological exposure limits noted for the ingredient(s).

Exposure guidelines

US - California OELs: Skin designation

[3-(AMINOMETHYL)PHENYL]METHANAMINE (CAS 1477-55-0) Can be absorbed through the skin.

US - Tennessee OELs: Skin designation

[3-(AMINOMETHYL)PHENYL]METHANAMINE (CAS 1477-55-0) Can be absorbed through the skin.

US ACGIH Threshold Limit Values: Skin designation

[3-(AMINOMETHYL)PHENYL]METHANAMINE (CAS 1477-55-0) Danger of cutaneous absorption

US NIOSH Pocket Guide to Chemical Hazards: Skin designation

[3-(AMINOMETHYL)PHENYL]METHANAMINE
(CAS 1477-55-0)

Can be absorbed through the skin.

Appropriate engineering controls	Provide adequate ventilation, including appropriate local extraction, to ensure that the defined occupational exposure limit is not exceeded.
Individual protection measures, such as personal protective equipment	
Eye/face protection	Chemical goggles and face shield are recommended.
Skin protection	
Hand protection	Wear appropriate chemical resistant gloves.
Other	Skin protection should include disposable chemical resistant coveralls with hoods. Hand protection should include appropriate chemical resistant disposable gloves, such as nitrile rubber.
Respiratory protection	If in spray application, respiratory protection should include at a minimum a fullface air purifying respirator (APR) with combination particulate (P100) and organic vapor (OV) cartridges. A full-face APR has an assigned protection factor (APF) of 50, as designated by OSHA. As a substitute, a PAPR with a loose-fitting hood could be used as respiratory protection.
Thermal hazards	Wear appropriate thermal protective clothing, when necessary.
General hygiene considerations	Do not get in eyes. Do not get this material in contact with skin. Do not get this material on clothing. Wash hands before breaks and immediately after handling the product. Keep away from food and drink.

9. Physical and chemical properties

Appearance	Liquid.
Physical state	Liquid.
Form	Liquid.
Color	Light Amber to Golden
Odor	Ammoniacal. Amine-like.
Odor threshold	Not available.
pH	Alkaline
Melting point/freezing point	Not available.
Initial boiling point and boiling range	Not available.
Flash point	200.0 °F (93.3 °C)
Evaporation rate	Not available.
Flammability (solid, gas)	Not available.
Upper/lower flammability or explosive limits	
Explosive limit - lower (%)	Not available.
Explosive limit - upper (%)	Not available.
Vapor pressure	Not available.
Vapor density	Not available.
Relative density	Not available.
Solubility(ies)	
Solubility (water)	Partial
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	Not available.
Decomposition temperature	Not available.
Viscosity	Not available.
Other information	
Density	8.40 lb/gal estimated
Specific gravity	1.006 estimated

10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
-------------------	---

Chemical stability	Stable at normal conditions.
Possibility of hazardous reactions	Hazardous polymerization can occur with elevated temperatures.
Conditions to avoid	Avoid temperatures exceeding the flash point. Contact with incompatible materials.
Incompatible materials	Acids. Alkaline metals. Amines. Peroxides. Fluorine. Chlorine. Phenols. Strong acids, alkalis and oxidizing agents.
Hazardous decomposition products	Toxic gas. If product is burned hazardous gases such as oxides of carbon and nitrogen and various hydrocarbons may be produced. Upon combustion, oxides of chlorine may be released.

11. Toxicological information

Information on likely routes of exposure

Inhalation	Prolonged inhalation may be harmful.
Skin contact	Causes skin irritation. Harmful in contact with skin.
Eye contact	Causes eye irritation.
Ingestion	Expected to be a low ingestion hazard.

Symptoms related to the physical, chemical and toxicological characteristics Irritation of eyes and mucous membranes.

Information on toxicological effects

Acute toxicity

Components	Species	Test Results
BENZYL ALCOHOL (CAS 100-51-6)		
Acute		
Dermal		
LD50	Rabbit	2000 mg/kg
Inhalation		
LC50	-	> 4.178 mg/l, 4 Hours
Oral		
LD50	Rat	1230 - 3100 mg/kg
CYCLOHEXANAMINE, 4,4'-METHYLENEBIS- (CAS 1761-71-3)		
Acute		
Oral		
LD50	Rat	380 mg/kg

* Estimates for product may be based on additional component data not shown.

Skin corrosion/irritation	Irritating and may cause redness and pain.
Serious eye damage/eye irritation	Direct contact with eyes may cause temporary irritation.

Respiratory or skin sensitization

Respiratory sensitization	Not available.
Skin sensitization	May cause sensitization by skin contact.

Germ cell mutagenicity No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

Carcinogenicity This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA. This product contains crystalline silica. Silica is a known carcinogen; however in this encapsulated form the normal routes of exposure are unavailable.

IARC Monographs. Overall Evaluation of Carcinogenicity

Not listed.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Not listed.

US. National Toxicology Program (NTP) Report on Carcinogens

Not listed.

Reproductive toxicity This product is not expected to cause reproductive or developmental effects.

Specific target organ toxicity - single exposure Not classified.

Specific target organ toxicity - repeated exposure Not classified.

Aspiration hazard Not available.

Chronic effects Prolonged inhalation may be harmful.

12. Ecological information

Ecotoxicity Harmful to aquatic life. Components of this product are hazardous to aquatic life. Accumulation in aquatic organisms is expected.

Product	Species	Test Results
NOVOCOAT™ SC3300 NOVOLAC EPOXY LINING PART B		
Aquatic		
<i>Acute</i>		
Fish	LC50	Fish
		44.964, 96 hours estimated

Components	Species	Test Results
BENZYL ALCOHOL (CAS 100-51-6)		
Aquatic		
<i>Acute</i>		
Fish	LC50	Bluegill (<i>Lepomis macrochirus</i>)
		10, 96 hours

Persistence and degradability No data is available on the degradability of this product.

Bioaccumulative potential No data available.

Partition coefficient n-octanol / water (log Kow)
BENZYL ALCOHOL 1.1

Mobility in soil No data available.

Other adverse effects No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions Dispose of contents/container in accordance with local/regional/national/international regulations. This product, in its present state, when discarded or disposed of, is not a hazardous waste according to Federal regulations (40 CFR 261.4 (b)(4)). Under RCRA, it is the responsibility of the user of the product to determine, at the time of disposal, whether the product meets RCRA criteria for hazardous waste.

Local disposal regulations Dispose in accordance with all applicable regulations.

Hazardous waste code The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

Waste from residues / unused products Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

Contaminated packaging Empty containers should be taken to an approved waste handling site for recycling or disposal. Since emptied containers may retain product residue, follow label warnings even after container is emptied. Offer rinsed packaging material to local recycling facilities.

14. Transport information

DOT

UN number	UN2735
UN proper shipping name	Amines, liquid, corrosive, n.o.s. ([3-(Aminomethyl)phenyl]methanamine)
Transport hazard class(es)	
Class	8
Subsidiary risk	-
Label(s)	8
Packing group	III
Special precautions for user	Not available.
Special provisions	IB3, T7, TP1, TP28
Packaging exceptions	154
Packaging non bulk	203

Packaging bulk	241
IATA	
UN number	UN2735
UN proper shipping name	Amines, liquid, corrosive, n.o.s. ([3-(Aminomethyl)phenyl]methanamine)
Transport hazard class(es)	
Class	8
Subsidiary risk	-
Packing group	III
Environmental hazards	No.
ERG Code	8L
Special precautions for user	Not available.
Other information	
Passenger and cargo aircraft	Allowed with restrictions.
Cargo aircraft only	Allowed with restrictions.

IMDG	
UN number	UN2735
UN proper shipping name	AMINES, LIQUID, CORROSIVE, N.O.S. ([3-(Aminomethyl)phenyl]methanamine)
Transport hazard class(es)	
Class	8
Subsidiary risk	-
Packing group	III
Environmental hazards	
Marine pollutant	No.
EmS	F-A, S-B
Special precautions for user	Not available.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not available.

DOT



IATA; IMDG



15. Regulatory information

US federal regulations This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.
CERCLA/SARA Hazardous Substances - Not applicable.

All components are on the U.S. EPA TSCA Inventory List.

Toxic Substances Control Act (TSCA)

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

Not listed.

SARA 304 Emergency release notification

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Not listed.

Superfund Amendments and Reauthorization Act of 1986 (SARA)**SARA 302 Extremely hazardous substance**

Not listed.

SARA 311/312 Hazardous chemical Yes

Classified hazard categories Acute toxicity (any route of exposure)
 Skin corrosion or irritation
 Serious eye damage or eye irritation
 Respiratory or skin sensitization

SARA 313 (TRI reporting)

Not regulated.

Other federal regulations**Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List**

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act (SDWA) Not regulated.**US state regulations****California Proposition 65**

California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins.

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Industrial Chemicals (AICIS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	Yes
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
Taiwan	Taiwan Chemical Substance Inventory (TCSI)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date	11-01-2021
Revision date	06-05-2023
Version #	04

NFPA ratings

Health: 2
Flammability: 0
Instability: 0

References

EPA: AQUIRE database
US. IARC Monographs on Occupational Exposures to Chemical Agents
HSDB® - Hazardous Substances Data Bank
IARC Monographs. Overall Evaluation of Carcinogenicity
National Toxicology Program (NTP) Report on Carcinogens
ACGIH Documentation of the Threshold Limit Values and Biological Exposure Indices

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

Revision information

Product and Company Identification: Alternate Trade Names
Ecological Information: Ecotoxicity